Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Rubber and Vinyl Spray Adhesive 80
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center
St. Paul, MN  55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 03/01/2007
Supercedes Date: 08/27/2003

Document Group: 16-6322-8

Product Use:
Intended Use: aerosol adhesive
Specific Use: AEROSOL ADHESIVE

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>METHYL ACETATE</td>
<td>79-20-9</td>
<td>30 - 40</td>
</tr>
<tr>
<td>DIMETHYL ETHER</td>
<td>115-10-6</td>
<td>25 - 35</td>
</tr>
<tr>
<td>CYCLOHEXANE</td>
<td>110-82-7</td>
<td>10 - 20</td>
</tr>
<tr>
<td>NONVOLATILE COMPONENTS - N.J. TRADE SECRET REGISTRY NO.</td>
<td>Trade Secret</td>
<td>10 - 20</td>
</tr>
<tr>
<td>04499600-6504P</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TOLUENE</td>
<td>108-88-3</td>
<td>3 - 7</td>
</tr>
<tr>
<td>METHYL ALCOHOL</td>
<td>67-56-1</td>
<td>&lt; 0.5</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: clear, sweet fruity odor
General Physical Form: Gas
Immediate health, physical, and environmental hazards: Flammable liquefied gas. Aerosol container contains flammable gas under pressure. Extremely flammable liquid and vapor. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.
3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.
May be absorbed through skin and cause target organ effects.

Inhalation:
Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.
Intentional concentration and inhalation may be harmful or fatal.
May be absorbed following inhalation and cause target organ effects.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.
May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:
Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.
Central Neuropathy: Signs/symptoms may include irritability, memory impairment, personality changes, sleep disorders, and decreased ability to concentrate.
Kidney Effects: Signs/symptoms may include reduced or absent urine production, increased serum creatinine, lower back pain, increased protein in urine, and increased blood urea nitrogen (BUN).
May cause blindness.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.
Eye Contact:  Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact:  Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>-50 °F [Test Method: Tagliabue Closed Cup]</td>
</tr>
<tr>
<td>Flammable Limits - LEL</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>No Data Available</td>
</tr>
<tr>
<td>OSHA Flammability Classification</td>
<td>Class IA Flammable Liquid</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquefied gas. Extremely flammable liquid and vapor. Aerosol container contains flammable material under pressure.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in an approved metal container. Seal the container. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.
SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children.

7.2 STORAGE
Store away from acids. Store away from heat. Store out of direct sunlight.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use with appropriate local exhaust ventilation. Use with functioning spray booth or local exhaust. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Safety Glasses with side shields.

8.2.2 Skin Protection
Avoid skin contact.
Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Fluoroelastomer (Viton), Nitrile Rubber.

8.2.3 Respiratory Protection
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>CYCLOHEXANE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>100 ppm</td>
<td></td>
</tr>
<tr>
<td>CYCLOHEXANE</td>
<td>OSHA</td>
<td>TWA</td>
<td>300 ppm</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>DIMETHYL ETHER</td>
<td>AIHA</td>
<td>TWA</td>
<td>1000 ppm</td>
<td></td>
</tr>
<tr>
<td>DIMETHYL ETHER</td>
<td>CMRG</td>
<td>TWA</td>
<td>1000 ppm</td>
<td></td>
</tr>
<tr>
<td>METHYL ACETATE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>200 ppm</td>
<td></td>
</tr>
<tr>
<td>METHYL ACETATE</td>
<td>ACGIH</td>
<td>STEL</td>
<td>250 ppm</td>
<td></td>
</tr>
<tr>
<td>METHYL ACETATE</td>
<td>OSHA</td>
<td>TWA</td>
<td>200 ppm</td>
<td>Table Z-1A</td>
</tr>
<tr>
<td>METHYL ACETATE</td>
<td>OSHA</td>
<td>STEL</td>
<td>250 ppm</td>
<td>Table Z-1A</td>
</tr>
<tr>
<td>METHYL ALCOHOL</td>
<td>ACGIH</td>
<td>TWA</td>
<td>200 ppm</td>
<td>Skin Notation*</td>
</tr>
</tbody>
</table>
METHYL ALCOHOL

ACGIH STEL 250 ppm Skin Notation*

METHYL ALCOHOL

OSHA TWA 200 ppm Skin Notation*; Table Z-1A

METHYL ALCOHOL

OSHA STEL 250 ppm Skin Notation*; Table Z-1A

TOLUENE

ACGIH TWA 50 ppm Skin Notation*; Table A4

TOLUENE

CMRG STEL 75 ppm Skin Notation*

TOLUENE

OSHA TWA, Vacated 100 ppm

TOLUENE

OSHA STEL, Vacated 150 ppm

TOLUENE

OSHA TWA 200 ppm Table Z-2

TOLUENE

OSHA CEIL 300 ppm Table Z-2

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:
clear, sweet fruity odor

General Physical Form:
Gas

Autoignition temperature
No Data Available

Flash Point
-50 ºF [Test Method: Tagliabue Closed Cup]

Flammable Limits - LEL
No Data Available

Flammable Limits - UEL
No Data Available

Vapor Density
2.97 [Ref Std: AIR=1]

Specific Gravity
0.827 [Ref Std: WATER=1]

pH
No Data Available

Melting point
No Data Available

Solubility in Water
Nil

Evaporation rate
1.90 [Ref Std: ETHER=1]

Hazardous Air Pollutants
<=6.1 % weight [Test Method: Calculated]

Hazardous Air Pollutants
0.44 lb HAPS/lb solids

Hazardous Air Pollutants
0.42 lb HAPS/gal

Volatile Organic Compounds
Approximately 55 % [Test Method: calculated SCAQMD rule 443.1]

Percent volatile
Approximately 86 % weight

VOC Less H2O & Exempt Solvents
55 %

Viscosity
Not Applicable

SECTION 10: STABILITY AND REACTIVITY
Stability: Stable.

Materials and Conditions to Avoid: Heat

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility. The facility should be equipped to handle gaseous waste. Combustion products will include HCl. Facility must be capable of handling halogenated materials. Recycle empty aerosol containers where available.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):
62-4949-4925-8, 62-4949-4930-8, 62-4949-4935-7
Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - Yes  Pressure Hazard - Yes  Reactivity Hazard - No  Immediate Hazard - Yes  Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>TOLUENE</td>
<td>108-88-3</td>
<td>3 - 7</td>
</tr>
<tr>
<td>CYCLOHEXANE</td>
<td>110-82-7</td>
<td>10 - 20</td>
</tr>
</tbody>
</table>

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<table>
<thead>
<tr>
<th>Ingredient (Category if applicable)</th>
<th>C.A.S. No</th>
<th>Regulation</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>CYCLOHEXANE</td>
<td>110-82-7</td>
<td>Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals</td>
<td>Applicable</td>
</tr>
<tr>
<td>METHYL ACETATE</td>
<td>79-20-9</td>
<td>Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals</td>
<td>Applicable</td>
</tr>
</tbody>
</table>

STATE REGULATIONS
Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>TOLUENE</td>
<td>108-88-3</td>
<td>*Developmental Toxin</td>
</tr>
</tbody>
</table>

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.
SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2   Flammability: 4   Reactivity: 0   Special Hazards: None

Aerosol Storage Code: 3

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:
Section 16: NFPA hazard classification heading was modified.
Section 3: Other potential health effects heading was modified.
Section 1: Division name was modified.
Copyright was modified.
Section 8: Exposure guidelines data source legend was modified.
Section 3: Immediate physical hazard(s) was modified.
Section 5: Fire fighting procedures information was modified.
Section 5: Unusual fire and explosion hazard information was modified.
Section 7: Handling information was modified.
Section 8: Engineering controls information was modified.
Section 15: 311/312 hazard categories heading was modified.
Section 15: International regulations information was modified.
Section 15: State regulations information was modified.
Section 15: US federal regulations information was modified.
Section 10: Hazardous polymerization heading was modified.
Section 15: TSCA section 12[b] text was modified.
Section 3: Other health effects information was modified.
Section 16: NFPA explanation was modified.
Section 15: Inventories information was modified.
Section 15: EPCRA 313 text was modified.
Section 15: California proposition 65 heading was modified.
Section 15: California proposition 65 reproductive harm warning was modified.
Section 12: Ecotoxicological information heading was modified.
Section 12: Chemical fate information heading was modified.
Section 8: Exposure guidelines legend was modified.
Section 8: Exposure guideline note was modified.
Section 9: Property description for optional properties was modified.
Section 16: NFPA hazard classification for special hazards was modified.
Section 16: NFPA hazard classification for aerosol storage was modified.
Section 15: TSCA section 12[b] information was modified.
Section 3: Other health effects information (reproductive hazards) was modified.
Section 12: Ecotoxicological phrase was modified.
Section 12: Chemical Fate phrase was modified.
Section 2: Ingredient phrase was added.
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